

# Exhibit D

# Construction of an AOP System at SCWA

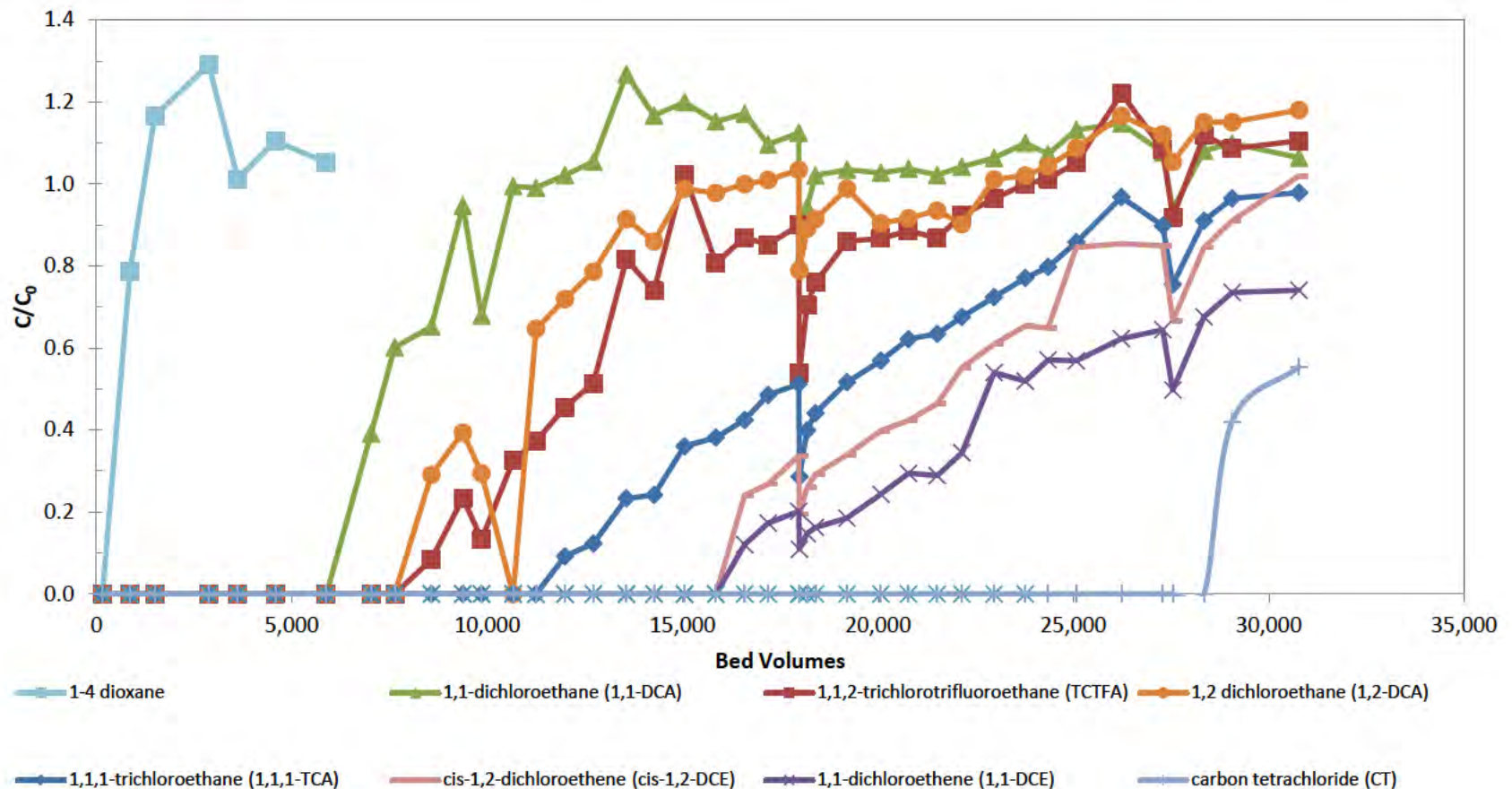
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# Outline

- Why AOP?
- AOP Fundamentals
- SCWA 2011 AOP Pilot Study
- Permitting / Construction a Full-Scale AOP System

# Why AOP?

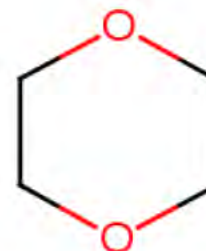
## Contaminant Breakthrough in GAC



# Why AOP?

## Treatability Table – Selected GW Contaminants

Contaminant	Freundlich K	Henry's H*	Log K <sub>ow</sub>
aldicarb	8.27	--	1.13
tetrachloroethylene	7.5	0.361	3.4
trichloroethylene	2.6	0.23	2.42
1,2,3-trichloropropane	2.5	0.005	2.27
carbon tetrachloride	0.57	0.56	2.83
1,2-dichloropropane	0.4	0.0538	1.98
Cis-1,2-DCE	0.212		1.86
1,2-dichloroethane	0.129	0.0257	1.48
1,1-dichloroethane	0.0646	0.115	1.79
1,1,1-trichlorethane			2.49
1,4-dioxane		0.0002	0.27
dichloromethane	0.0034	0.0616	



1,4-Dioxane

# Advanced Oxidation Process (AOP)

- UV light systems: commonly used for DW disinfection
- UV AOP:

$$\text{UV} + \text{oxidant} \rightarrow \bullet\text{OH}$$

highly reactive  $\bullet\text{OH}$  radical formed.
- Common oxidants:  $\text{H}_2\text{O}_2$ ;  $\text{O}_3$ ;  $\text{Cl}_2$
- Effective for oxidation of many organic contaminants
- Most common AOP uses:
  - indirect potable reuse
  - GW remediation
- Process transforms, does not remove.





# Oxidant Potentials – Common Oxidants

<b>Oxidant</b>	<b>Oxidation Potential (eV)</b>
$\bullet\text{OH}$	2.80
$\text{O}_3$	2.07
$\text{H}_2\text{O}_2$	1.77
Hydroperoxyl Radicals	1.70
Permanganate	1.67
Chlorine Dioxide	1.50
Chlorine	1.36
$\text{O}_2$	1.23

# Unique AOP Terms

- Transmissivity
  - Ability of light to penetrate through water
- Scavenging
  - •OH reacts with many background contaminants
    - NOM, DOC, alkalinity, chloride, sulfate and nitrate.
  - Inhibits destruction of target contaminants
- Quenching
  - Conversion from oxidant → •OH << 100%
  - Residual oxidant ( $\text{H}_2\text{O}_2$ ;  $\text{Cl}_2$ ;  $\text{O}_3$ ) persists in AOP Effluent
    - Can get >75% carry-over of  $\text{H}_2\text{O}_2$
  - Full-scale AOP - Quench excess  $\text{H}_2\text{O}_2$  with  $\text{Cl}_2$  or GAC



# Types of AOP Systems

- Different reacting systems; all generate  $\bullet\text{OH}$ 
  - $\text{H}_2\text{O}_2 / \text{UV}$
  - $\text{O}_3 / \text{UV}$
  - $\text{O}_3 / \text{H}_2\text{O}_2$
  - $\text{TiO}_2 / h\nu / \text{O}_2$  (photocatalytic)
  - $\text{H}_2\text{O}_2 / \text{Fe}$  (Fenton)

# SCWA – 2011 AOP Pilot Study

- Objective - Evaluate effectiveness of UV AOP for destruction of GW contaminants
- Study conducted @ SCWA pump station
  - Contaminants: 1,4-dioxane; 1,1-DCA, 1,1-DCE, TCE
  - Existing GAC Adsorbers:
    - Calgon Model 10 – 40K lb. 8x30 bituminous GAC

# 2011 AOP Pilot Study

- Acknowledgements
  - Scott Meyerdierks - SCWA
  - Ben Stanford; Erik Rosenfeldt – Hazen & Sawyer
  - Alan Royce – Trojan UV



# 2011 AOP Pilot Study - SCWA

- Trials:
  - Varied:
    - Flow rate: 20 – 200 GPM
    - UV Intensity: 0% (lamps off); 60% - 100% (lamps on)
    - Oxidant type:  $\text{H}_2\text{O}_2$  and NaOCl
  - $\text{H}_2\text{O}_2$  Dose: 2 – 6 mg/L
- Determined:
  - Contaminant removal
  - By-product formation



## AOP Pilot Description

- Trojan UVPhox™ 8AL30
- 8 low-pressure high-output amalgam lamps; 2 kW
- 135 L reactor volume
- Mixing loop
- Calgon FloSorb® GAC w/ 165# F300 virgin bit. GAC



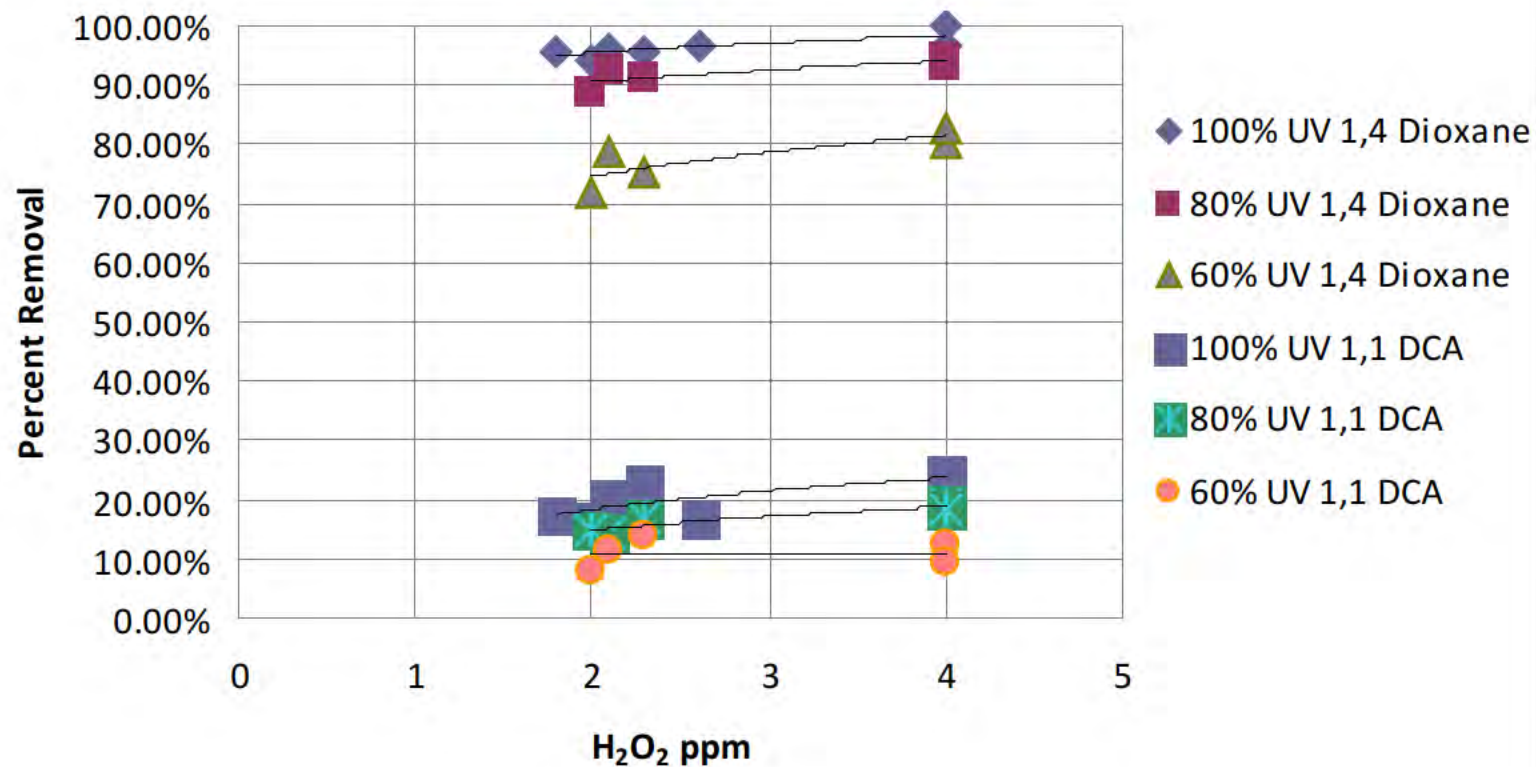
## AOP Pilot Description

- Control Panel
- Adjustable UVI
- UV Transmissivity Monitor
- 35%  $\text{H}_2\text{O}_2$
- FlexFlo variable peristaltic pump





## % Removal vs. Peroxide Dose - 150 gpm



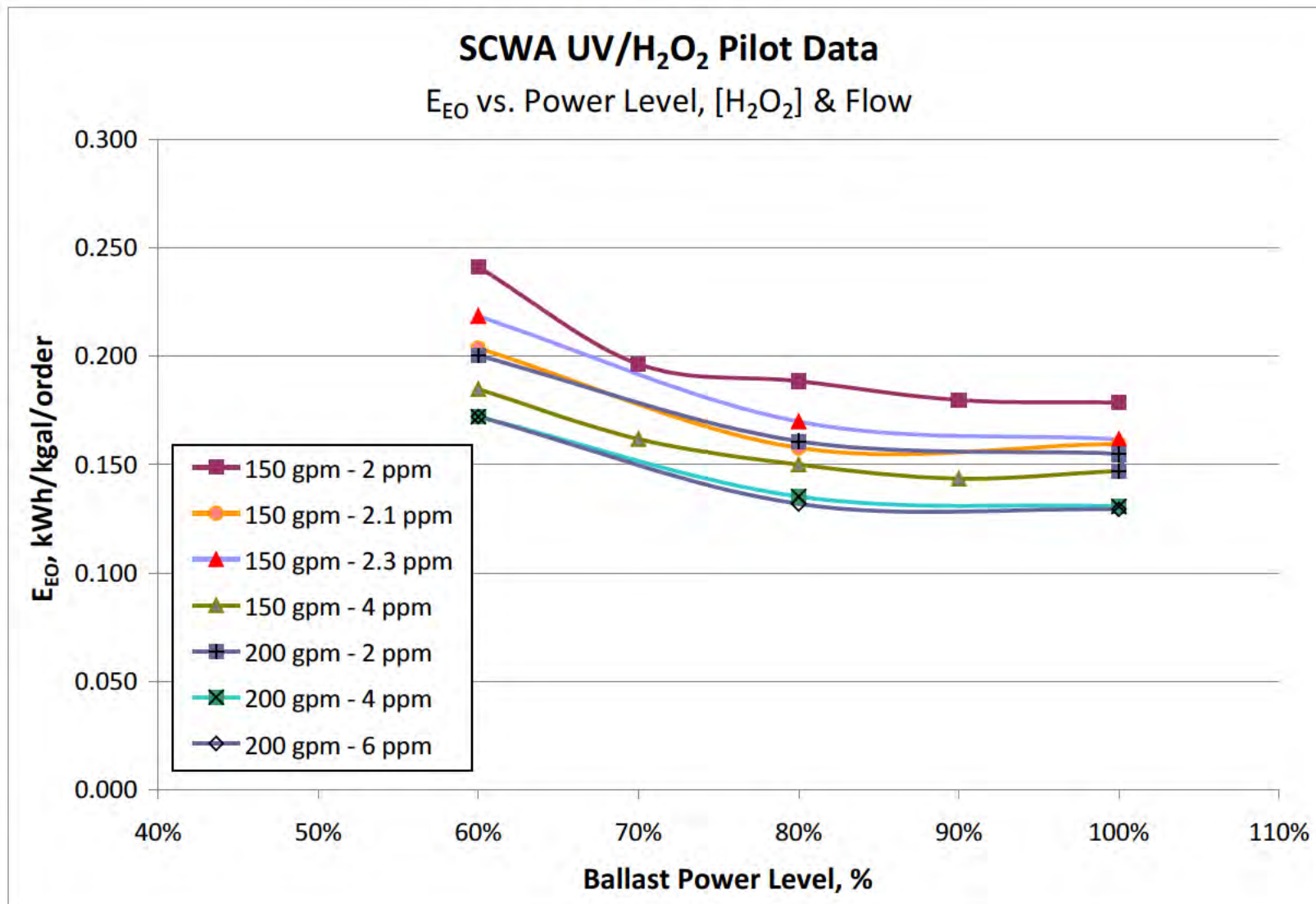
# Concept of EEO

- EEO = Electric Energy per Order
  - Energy required for 1-log destruction
  - Units = kWh/m<sup>3</sup>/order

$$EE/O = \frac{\text{UV Reactor Power Draw (kW)}}{0.06 \times \text{flow rate (gpm)} \times \log (\text{Influent conc. (ppt)} / \text{Effluent conc. (ppt)})}$$

- f(reactor efficiency)
  - WQ; reactor characteristics; contaminant; oxidant type/concentration

# EEO for 1,4-Dioxane



# Predicted Operating Cost

(from 2011 pilot study)

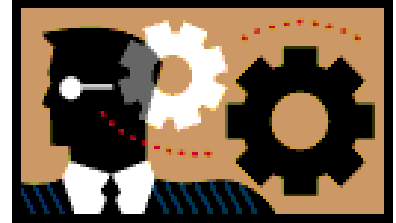
- Peroxide - \$0.17/KGal
- Electrical - \$0.04/Kgal
- System Consumables - ?

# AOP Full-Scale System

- Objectives - SCWA:
  - Performance
  - Design / Operational Concerns
    - Process reliability
    - Ability to fit in existing treatment scheme
    - System I&C / SCADA Integration
    - Effect on downstream GAC
    - H<sub>2</sub>O<sub>2</sub> storage / handling issues & requirements
    - Regulatory requirements
  - Cost

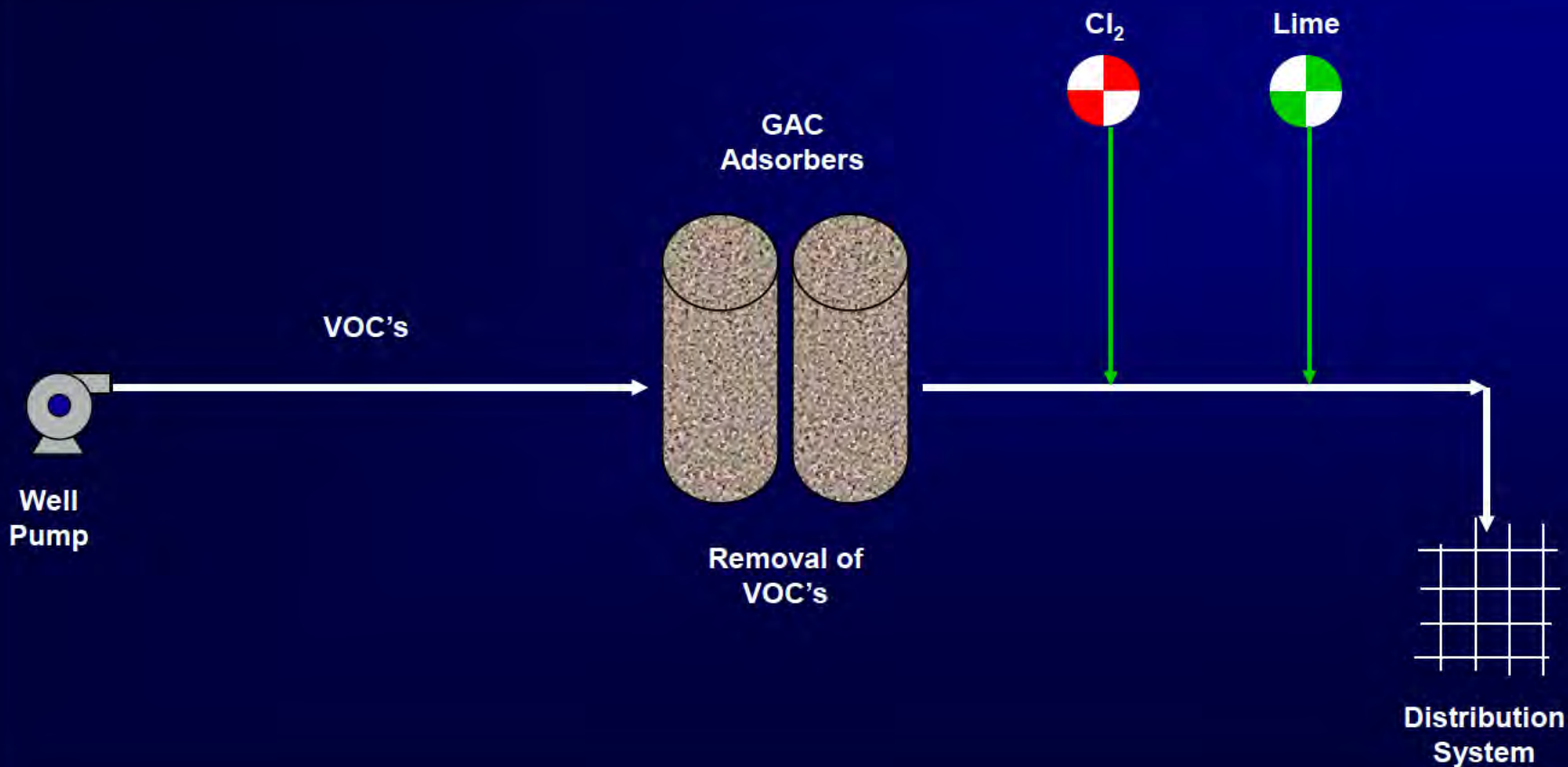
# AOP Full-Scale System

## Design Review Phase



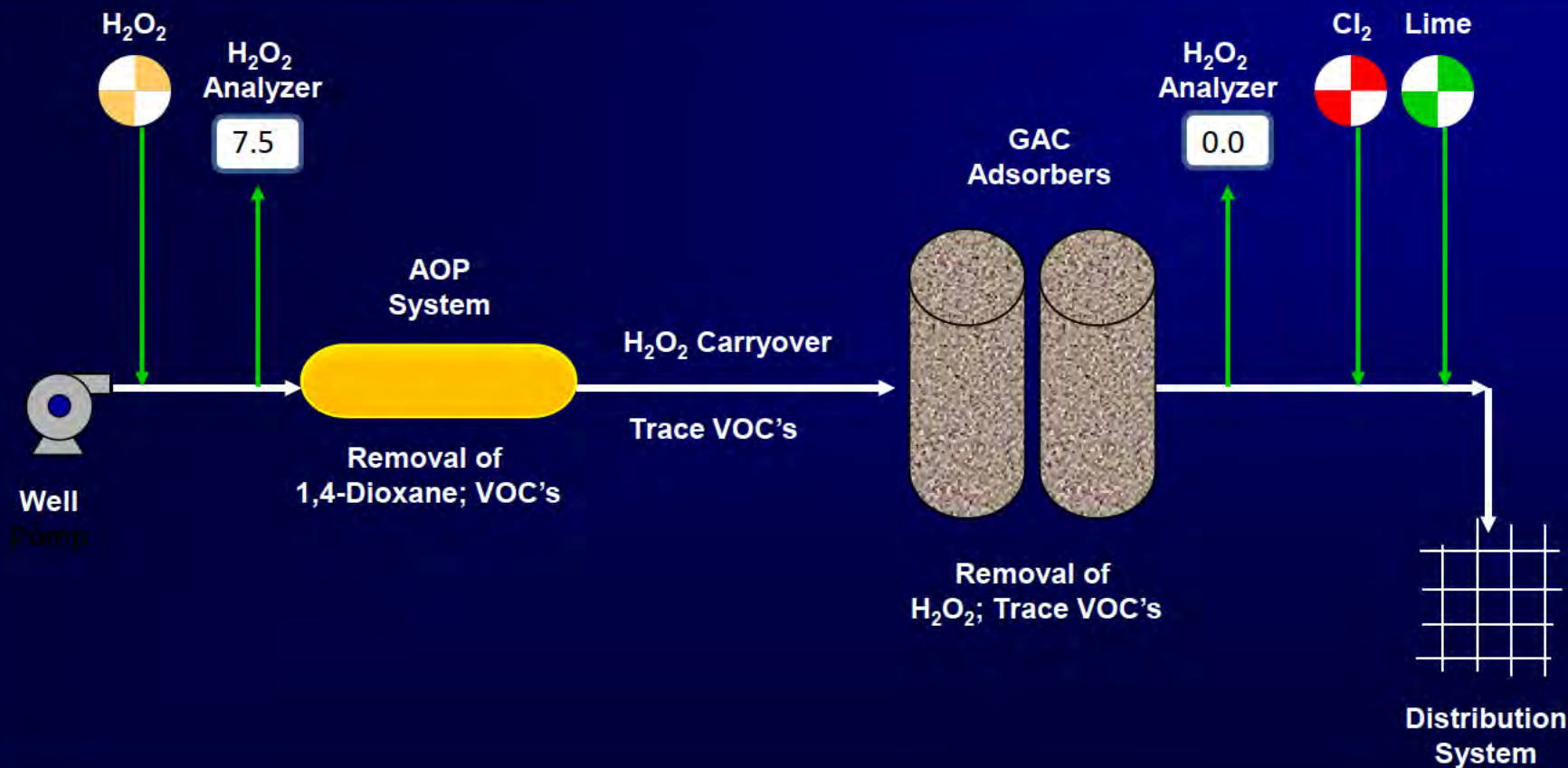
- SCDHS / NYSDOH Concerns
  - General Design Comments
  - System Reliability
    - On-line analyzers
    - Alarms / interlocks
    - Ability to BTW
  - Effects on GAC
  - By-Product Formation

# Current Process Flow Diagram





# Proposed Process Flow Diagram



# AOP System Location



# AOP - Accessibility





# AOP – BTW Capacity



# GAC Modifications





# GAC Modifications



# Construction of AOP System





# Construction of AOP System



# AOP Construction





# AOP Construction



# AOP Construction



2011 Pilot Study





# AOP Construction



# AOP Reactor End Cap





# Specific Regulatory Concerns

- WQ Sampling

Parameter	AOP Inf	AOP Eff	GAC Eff
1,4 - Dioxane	X	X	X
H <sub>2</sub> O <sub>2</sub>		X	X
Aldehydes	X	X	X
AOC	X	X	X
Carboxylic Acid	X	X	X
VOCs	X	X	X
Tot. Coliform	X	X	X



# AOP – Analytical Methods

- Peroxide Field Methods
  - Not EPA Approved
  - On-Line Analyzers
  - Test Kits - Field Verification
- UV Transmissivity



# Peroxide Field Test Methods

Method	Trojan ECT06	Palintest	HACH HYP-1
Type	Colorimetric w/ meter	Colorimetric w/ meter	Colorimetric / end point titration
Reagent Chemistry	DPD / Peroxidase	DPD / Potassium iodide	Ammonium molybdate / sulfite
Dilution required?	Yes – to < 1.0 ppm	Yes – to < 2.0 ppm	Yes – to < 2.0 ppm
Ease of use	Moderate	Easy / Moderate	Easy / Moderate
Comments	Most involved method. Requires preparation of peroxidase solution	1 reagent tablet	3 reagents. Visual titration Blue → Colorless


# Peroxide



- 50% Peroxide
- Oxidant Concerns
  - Design
  - Handling
  - Regulatory
  - Operational

# Start-Up / BTW Matrix

	Peroxide Dose			
UV Intensity	0 mg/l	4 mg/l	7 mg/l	10 mg/l
Lamp Power 100%		6	3	9
Lamp Power 80%		7	4	10
Lamp Power 60%		8	5	11
Lamp Power 0%	1		2	

 = By-product sampling included

# AOP Start-Up

- SCWA – Conduct initial 30 day BTW period
- Confirm system operation
- Determine:
  - Log removal
  - By-Product formation
- Review data w/ regulators
  - Completed Works Approval





# Questions?

